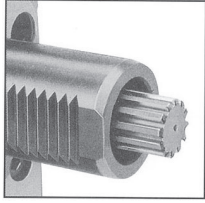


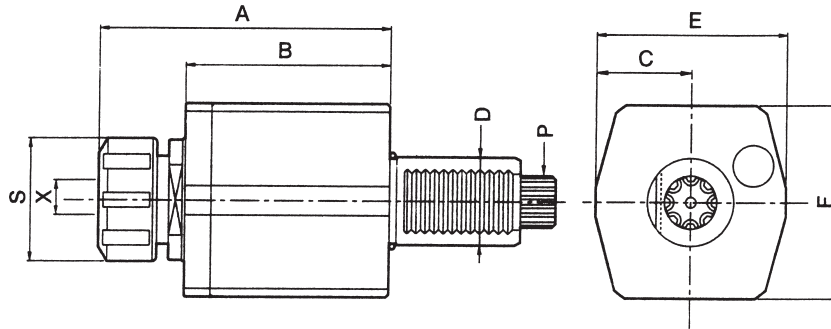


AXIAL DRILLING AND MILLING HEADS WITH DIN 5482 DRIVE COUPLING

- Uses ER collets
- External coolant supply
- Collet is not included



Coupling to DIN 5482

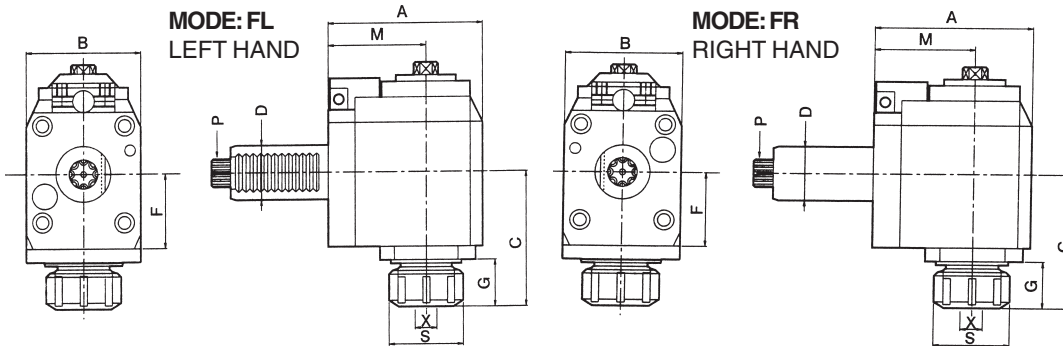


EA PART NUMBER	D DIN 69880	X CAPACITY		S	MAX RPM	i	A	B	C	E	F	P DIN 5482
VDI DA30-5482-ER25	30	1-16	ER25	42	6000	1:1	101	70	33	66	66	B15X12
VDI DA40-5482-ER32	40	2-20	ER32	50	6000	1:1	89	55	39	79	78	B17X14
VDI DA50-5482-ER40	50	3-26	ER40	63	6000	1:1	128	85	40	84	88	B20X17
VDI DA60-5482-ER50	60	10-34	ER50	78	6000	1:1	154	98	52	104	104	B25X22

AXIAL TENSION COMPRESSION TAPPING HEADS ALSO AVAILABLE.

RADIAL DRILLING AND MILLING HEADS WITH DIN 5482 DRIVE COUPLING

- Uses ER collets
- External coolant supply
- Collet is not included

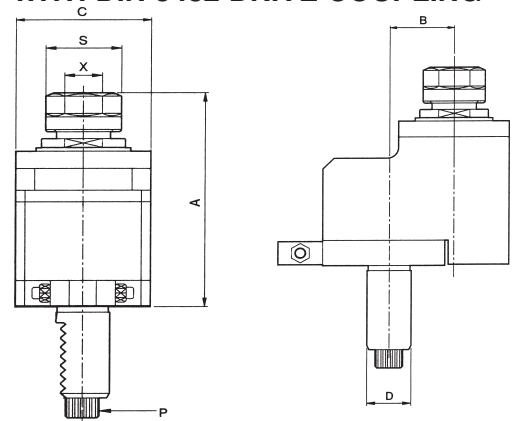


EA PART NUMBER	D DIN 69880	X CAPACITY		S	MAX RPM	i	A	B	C	F	G	M	P DIN 5482
VDI FR30-5482-2565	30	1-16	ER25	42	5000	1:1	97	64	74.5	41	26	65	B15X12
VDI FL30-5482-2565													
VDI FR30-5482-2585	30	1-16	ER25	42	5000	1:1	117	64	74.5	41	26	85	B15X12
VDI FL30-5482-2585													
VDI FR40-5482-3265	40	2-20	ER32	50	5000	1:1	99	80	71	40	23	65	B17X14
VDI FL40-5482-3265													
VDI FR40-5482-3285	40	2-20	ER32	50	5000	1:1	119	80	71	40	23	85	B17X14
VDI FL40-5482-3285													
VDI FR50-5482-4075	50	3-26	ER40	63	5000	1:1	115	88	103	56	40	75	B20X22
VDI FL50-5482-4075													

NOTE: OUTPUT ROTATION IS OPPOSITE INPUT ROTATION.
 RADIAL TENSION COMPRESSION TAPPING HEADS ALSO AVAILABLE.

OFFSET AXIAL DRILLING AND MILLING HEAD WITH DIN 5482 DRIVE COUPLING

- Uses ER collets
- External coolant supply
- Collet is not included

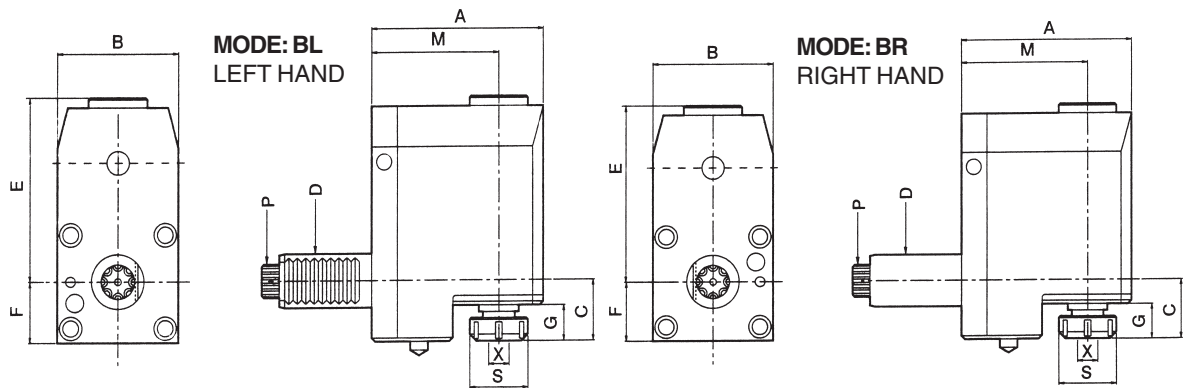


EA PART NUMBER	D DIN 69880	X CAPACITY	S	MAX RPM	i	A	B	C	P DIN 5482
VDI DA30-5482-2529	30	1-16 ER25	42	4000	1:1	100	29	60	B15X12
VDI DA30-5482-2529/1	30	1-16 ER25	42	8000	1:2	100	29	60	B15X12
VDI DA40-5482-3250	40	2-20 ER32	50	4000	1:1	113	50	80	B17X14
VDI DA50-5482-4065	50	3-26 ER40	63	3000	1:1	124	65	86	B20X17

NOTE: OUTPUT ROTATION IS OPPOSITE INPUT ROTATION.

OFFSET RADIAL DRILLING AND MILLING HEAD WITH DIN 5482 DRIVE COUPLING

- Uses ER collets
- External coolant supply
- Collet is not included



EA PART NUMBER	D DIN 69880	X CAPACITY	S	MAX RPM	i	A	B	C	E	F	G	M	P DIN 5482
VDI BR30-5482-2569	30	1-16 ER25	42	5000	1:1	95	60	42	75.5	31.5	28.5	69	B15X12
VDI BL30-5482-2569													
VDI BR40-5482-3290	40	2-20 ER32	50	5000	1:1	124	80	44	110	42	34	90	B17X14
VDI BL40-5482-3290													
VDI BR50-5482-4090	50	3-26 ER40	63	5000	1:1	129	86	49	112	45	39	90	B20X17
VDI BL50-5482-4090													
VDI BR60-5482-50102	60	10-34 ER50	78	5000	1:1	147	104	83	118	54	42	102	B25X22
VDI BL60-5482-50102													

OFFSET RADIAL TENSION COMPRESSION TAPPING HEADS ALSO AVAILABLE.