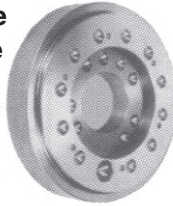


## American Standard "A" Type Semi-Finished Adapter Plate

(Standard without Thru-Hole)



### Face Plates

#### Semi-Finished Steel Adapter Plates

These Face Plates are used to adapt chucks or fixtures to **A1 and A2** spindle noses and to make holding fixtures for second operation work.

These steel plates have a finished precision machined tapered side with the balance of the plate semi-finished.

The holes for bolting the Flanged Type Face Plates to the spindle must be selected and drilled after the chuck bolt holes have been established. This overcomes the interface between the chuck and the face plate bolts. All spindle bolt holes are spotted but not drilled through.

EA PART NUMBER	CHUCK DIA. (INCHES)	SPINDLE TYPE	PLATE THICKNESS
EA-A005	6-1/4"	A-4	1-1/4"
EA-A010	6-1/4"	A-5	1-3/8"
EA-A025	8-1/4"	A-5	1-3/8"
EA-A035	8-1/4"	A-6	1-1/2"
EA-A039	10-1/2"	A-5	1-3/8"
EA-A040	10-1/2"	A-6	1-1/2"
EA-A045	10-1/2"	A-8	1-3/4"
EA-A050	12-1/2"	A-6	1-1/2"
EA-A055	12-1/2"	A-8	1-3/4"
EA-A060	12-1/2"	A-11	1-7/8"
EA-A069	15-3/4"	A-6	1-5/8"
EA-A070	15-3/4"	A-8	1-7/8"
EA-A075	15-3/4"	A-11	2-1/8"
EA-A095	15-3/4"	A-15	2-1/8"
EA-A108	18"	A-8	1-7/8"
EA-A111	18"	A-11	2-1/8"
EA-A115	18"	A-15	2-3/8"
EA-A118	20-1/2"	A-8	2-1/8"
EA-A119	20-1/2"	A-11	2-3/8"
EA-A121	20-1/2"	A-15	2-3/8"
EA-A120	20-1/2"	A-20	2-3/8"
EA-A208	25"	A-8	2-1/8"
EA-A211	25"	A-11	2-3/8"
EA-A215	25"	A-15	2-5/8"
EA-A220	25"	A-20	2-5/8"

## CHUCK-EEZ® POWER CHUCK LUBRICANT



EA PART NUMBER	CONTAINER SIZE	
SPE 21471	4 oz. cartridge	24 per case
SPE 21478	16 oz. cartridge	12 per case
SPE 21445	40 lb pail	5 gallon (40 lb pail)
SPE 21446	135 lb Keg	15 gallon (135 lb keg)
SPE 21448	450 lb Drum	55 gallon (450lb drum)

- Heavy-duty boundary lubricant designed to increase the clamping pressure of PowerChucks.
- Formulated with a high percentage of **molybdenum disulfide** to reduce seizing, galling, fretting wear and lower friction under conditions of extreme pressure.
- Able to withstand pressures up to 500,000 pounds per square inch.

The tacky nature of CHUCK-EEZ® gives it high resistance to centrifuge force. Rust and oxidation inhibitors are incorporated to maximize complete rust protection during the life of the lubricant. CHUCK-EEZ® may also be used as an anti-seize lubricant on the fasteners with assembling the chuck.